

Air Cutter Stand Assembly Instructions

There will be four pieces to assemble.

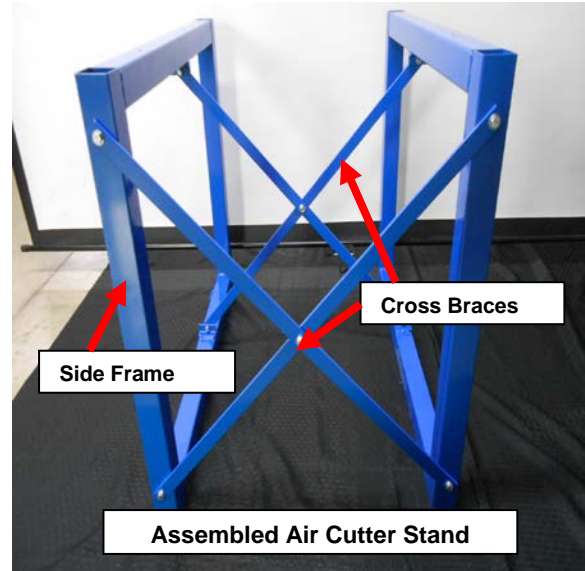
- 2 - Side Frames
- 1 - Front Cross Brace Set
- 1 - Back Cross Brace Set

Hardware included:

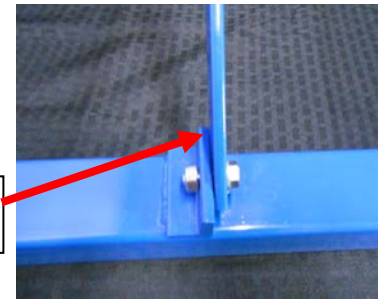
- 4 - 5/16" x 3" Bolts with 2 Washers and a Hex Nut
- 4 - 5/16" x 1" Bolts with a Nylon Lock Nut
- 4 - 5/16" x 3" Bolts with Washers for mounting Air Cutter

Tools Needed:

- 2- ½" Open End Wrenches



Back Cross Brace
Use 3" bolt here.



Front Cross Brace
Use 1" bolt here.

- Stand one Side Frame up with the Mounting Tabs facing the floor.
- Line up the Back Cross Brace Set with the back of that Side Frame.
- Insert the 5/16" x 3" bolts in the Side Frame to stabilize it, while you line up the other Side Frame.
- Insert the other two 5/16" x 3" bolts in the second Side Frame then screw on the nuts.
- Do not completely tighten the nuts.
- The Front Cross Brace Set is attached with the 4- 5/16" x 1" Bolts and Nuts.
- Once everything is in place, tighten all of the bolts.
- Place the Stand in its permanent location and mark the holes in the Anchor Tabs.
- If you have a wood floor, you can use lag bolts or large wood screws. If you have a concrete floor, use concrete anchors. Tapcons are easy to use and are found at most hardware stores.
- After you have anchored your stand, use the remaining 4- 5/16" x 3" bolts with washers to anchor your Air Cutter to the stand.

ANCHOR YOUR STAND TO PREVENT ACCIDENTAL TIPPING OF THE AIR CUTTER.

YOU MUST ANCHOR THE STAND WHEN USING AN EASY HOIST SYSTEM!

Thank you very much for you purchase.

Visit us at... www.soapequipment.com - 765-530-0307 or 870-429-8230

If you experience any difficulties with your equipment, have questions or suggestions, please call
Technical Support at 765-530-0300, or email us at Tech@soapequipment.com