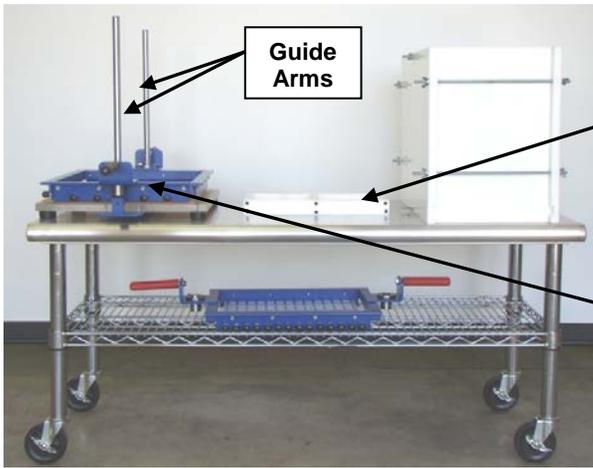


Assembly and Use of Your Manual Cutter Work Table:

The assembly instructions for the stainless steel table are in the carton it was shipped in. Below are instructions on mounting your Mold Block and use of the table.



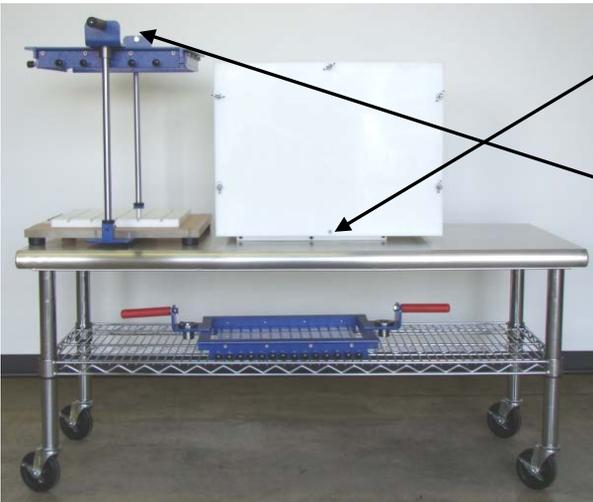
Guide
Arms

The Mold Block
Your mold will set over this to attain the correct height for moving the soap block on to the Loaf Cutting Table.

The Manual Cutter
This is placed at the end, allowing the soap block to slide between the Guide Arms and onto the Loaf Cutting Table.

1. First assemble your stainless steel table, wheels and shelf according to the instructions in the carton.
2. You will find four black screws taped to your Mold Block.
3. Position your Mold Block and attach it with your screws.
4. Set your Manual Cutter at the end of the table as shown, with the rubber feet about 1" (25mm) in from the edge.
5. This is all there is to the assembly. You are ready to cut.

Using Your Manual Cutter Work Table:



1. Remove the Bottom Center Rod on your mold.
2. Slide your Mold over and onto the Mold Block.
3. Remove the sides, ends and divider. All that is left is the Mold Bottom. **See your mold instructions for tips and procedure.**
4. If you have lined with liner paper, remove it.
5. Raise the Loaf Cutting Frame to full height and flip the Frame Stop to hold the frame at full height.
6. Slide the Mold Bottom over, against the Cutting Table.
7. Slide the first Soap Block onto the Cutting Table and position it for cutting, making sure you have the Soap Block centered on the grooves.
8. You are ready to cut.

Thank you very much for you purchase.

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If you experience any difficulties with your equipment, have questions or suggestions, please call **Technical Support** at 765-530-0300, or email us at Tech@soapequipment.com