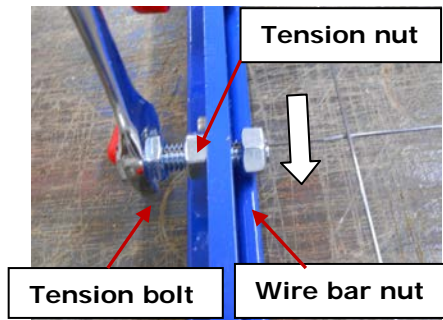
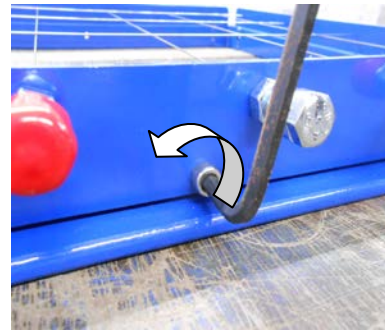


Willow Way: Removing & Replacing Pre-wired Wire Bars

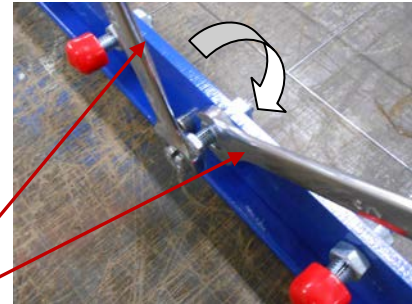
These instructions cover the removal of an existing pair of wire bars and replacing them with a set of Pre-Wired wire bars.



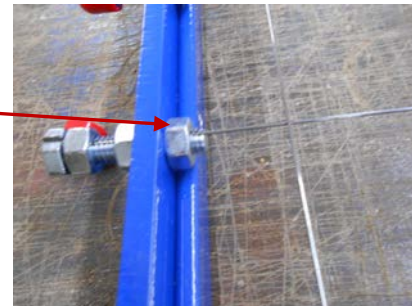
1. Turn your frame upside down.
2. Locate the wire bars to replace. Now cut all the wires with pliers.
3. Using an Allen wrench remove the bolts on both wire bars and then remove the wire bars.



- Place your new set of Pre-wired, Wire Bars in place.
- Screw in the socket head bolts on both bars and then tighten them with the wrench.
- Before you start to tension the wires press on the other wires to feel the tension, and how much they give. This is what you are trying to achieve. Just right....not to tight, not to lose.
- Hold on to the head of your Tension Bolt with a ½" wrench.
- Then, with another ½" wrench, turn the Tension Nut, clockwise to tighten your wire. Does not matter which wire you start with.
- The main thing is to tension the wires as evenly as possible.
- You will begin to feel the tension on the nut because it will get a little harder to turn.
- When you feel you have the right tension....Stop, don't go any further.
- Make sure the Wire Groove is facing straight up.



- Let the frame sit overnight to let the wires slack up a little, then finish tensioning the wires. This should only take about a ¼ to ½ turn.
- You will now tighten the Wire Bar Nut. This holds everything in place and keeps the Tension Bolt from turning.



Thank you very much for you purchase.

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If you experience any difficulties with your equipment, have questions or suggestions, please call **Technical Support at 765-530-0300, or email us at Tech@soapequipment.com**